

Order 12688



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

007877

D139-799-015
Job Sheet 189196



Part No: D139-799-015

Job Qty: 2 pcs

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 2/5/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		2/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

FEB 04 2019

Fg019

DART
AEROSPACE

Container No: S153470

Part: D139-799-015

Job No: 189196

Serial No/Batch: S153470

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/08/2016 STC L0A C.

Unit Aerospace Ltd.
1270 Abbeville Street
Hemel Hempstead, Herts AL3 1KJ
UK
Tel: 01438 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	2/5/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS
					QC 4 - 69	69
					QC 4 - 9	9-89
					QC 4 - 46	DAS
130	Packaging 3-1 - Stock - B4B	2 pcs	2/5/19	0.00 0.00	Packaging 3 - 1 - B4B	69
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	2/5/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	2 pcs	2/5/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	
Part Op 110 - Pick Kit						DAS
Descriptions: 120 - QC4- 100% Inspect kits for completeness						21
130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____						9-89
135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006						
140 - QC21- Final Inspection - Work Order Release						
						FEB 14 2019
						FEB 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5142496
AN3C5A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5082907
AN526-1032R16	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5118341
AN832-6J	Union	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5143542
AN924-6J	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5153458
CB2000CRA3-28	Stud	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5131262
CB4022V3CR8	Anchor Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5147506
CB91	Acrylic Adhesive, 3.5G	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5130348
D4121-1	Hose Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5131257
D4121-3	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124019
D4121-5	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124021
D4131-041	Manifold Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148934
D4131-043	Doubler Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145342
D4146-1	Fitting	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5143194
D4182-1	Fitting, Quick Disconnect	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5129865
D4384-1	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5121328
MS21043-3	Nut	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149144
MS21919-WDG9	Clamp	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5110006
MS21919WCH16	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5106930
MS21919WCH4	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5106946
MS21919WCH9	Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5122521
NAS1149C0316R	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	51136511
NAS1149C0332R	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5101354
NAS1149C0932R	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056031
NAS43DD3-80N	Spacer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5100228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	8	400	0
	AN3C5A	6	1,119	0
	AN526-1032R16	8	77	0
	AN832-6J	4	22	0
	AN924-6J	8	8	0
	CB2000CRA3-28	6	54	0
	CB4022V3CR8	6	25	0
	CB91	4	31	0
	D4121-1	4	17	0
	D4121-3	2	10	0
	D4121-5	2	10	0
	D4131-041	2	6	0
	D4131-043	2	13	0
	D4146-1	4	12	0
	D4182-1	4	22	0
	D4384-1	2	8	0
	MS21043-3	20	1,464	0
	MS21919-WDG9	18	118	0
	MS21919WCH16	4	10	0
	MS21919WCH4	4	30	0
	MS21919WCH9	8	40	0
	NAS1149C0316R	12	187	0
	NAS1149C0332R	16	5,179	0
	NAS1149C0932R	8	117	0
	NAS43DD3-80N	6	81	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Order ~~4411~~ 12688

D139-799-015

Job Sheet 189196



Part No: D139-799-015

Job Qty: 2 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 2/5/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP Rev:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/5/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		2/5/19	0.00	0.00	Packaging1-1		
120	QC	2 pcs		2/5/19	0.00	0.00	QC4		
130	Packaging	2 pcs		2/5/19	0.00	0.00	Packaging3-1		
135	DC	2 pcs		2/5/19	0.00	0.00	DC		
140	QC21-FG	2 Ea		2/5/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN3C5A	Bolt	6 Ea (3 ea)	90-Start up Operation	
AN526-1032R16	Screw	8 Ea (4 ea)	90-Start up Operation	
AN832-6J	Union	4 pcs (2 ea)	90-Start up Operation	
AN924-6J	Nut	8 Ea (4 ea)	90-Start up Operation	
CB2000CRA3-28	Stud	6 Ea (3 ea)	90-Start up Operation	
CB4022V3CR8	Anchor Nut	6 Ea (3 ea)	90-Start up Operation	
CB91	Acrylic Adhesive, 3.5G	4 pcs (2 ea)	90-Start up Operation	
D4121-1	Hose Assembly	4 pcs (2 ea)	90-Start up Operation	
D4121-3	Hose Assembly	2 pcs (1 ea)	90-Start up Operation	
D4121-5	Hose Assembly	2 pcs (1 ea)	90-Start up Operation	
D4131-041	Manifold Assembly	2 pcs (1 ea)	90-Start up Operation	
D4131-043	Doubler Assembly	2 pcs (1 ea)	90-Start up Operation	
D4146-1	Fitting	4 pcs (2 ea)	90-Start up Operation	
D4182-1	Fitting, Quick Disconnect	4 pcs (2 ea)	90-Start up Operation	
D4384-1	Placard	2 pcs (1 ea)	90-Start up Operation	
MS21043-3	Nut	20 Ea (10 ea)	90-Start up Operation	
MS21919-WDG9	Clamp	18 Ea (9 ea)	90-Start up Operation	
MS21919WCH16	Clamp	4 Ea (2 ea)	90-Start up Operation	
MS21919WCH4	Clamp	4 Ea (2 ea)	90-Start up Operation	
MS21919WCH9	Clamp	8 Ea (4 ea)	90-Start up Operation	
NAS1149C0316R	Washer	12 Ea (6 ea)	90-Start up Operation	FM13651
NAS1149C0332R	Washer	16 Ea (8 ea)	90-Start up Operation	5104354
NAS1149C0932R	Washer	8 Ea (4 ea)	90-Start up Operation	5056031
NAS43DD3-80N	Spacer	6 Ea (3 ea)	90-Start up Operation	5100228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	8	80	0
	AN3C5A	6	1,005	0
	AN526-1032R16	8	77	0
	AN832-6J	4	12	0
	AN924-6J	8	8	0
	CB2000CRA3-28	6	54	0
	CB4022V3CR8	6	15	0
	CB91	4	31	0
	D4121-1	4	17	0
	D4121-3	2	11	0
	D4121-5	2	11	0
	D4131-041	2	0	0
	D4131-043	2	9	0
	D4146-1	4	12	0
	D4182-1	4	22	0
	D4384-1	2	8	0
	MS21043-3	20	739	0
	MS21919-WDG9	18	118	0
	MS21919WCH16	4	10	0
	MS21919WCH4	4	30	0
	MS21919WCH9	8	20	0
	NAS1149C0316R	12	187	0
	NAS1149C0332R	16	3,465	0
	NAS1149C0932R	8	117	0
	NAS43DD3-80N	6	81	0

Part Specifications

Specifications could not be found.